# CHEMISTRY & FORMULATION OF UV CURABLE NAIL ENHANCEMENTS

Radtech UV & EB 2012

**Thomas Barclift** 

Esstech Inc.
48 Powhattan Avenue, Essington, PA 19029
Booth # 426

## Introduction:



- Overview
- Components
  - Base Resins
  - Photoinitiators
  - Additives
  - Rheology Modifiers



## Overview:











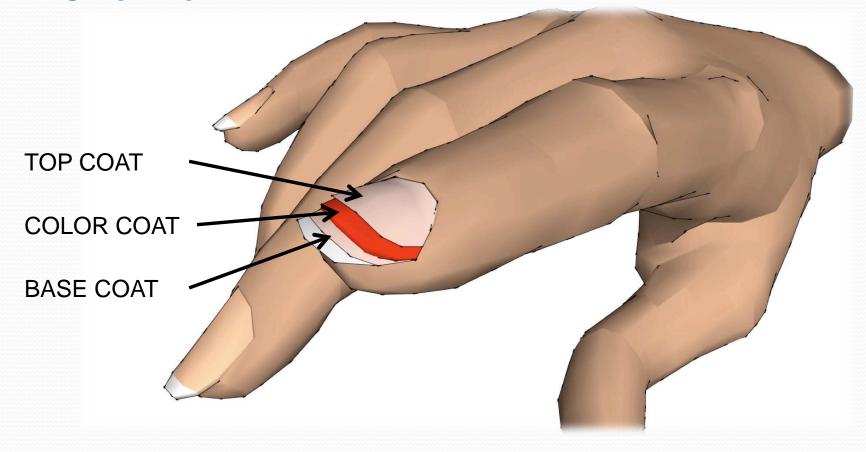








## Overview:



a Justi Group Company



#### Base Resins:

These materials comprise the majority of a nail gel formulation. They contribute to product wetting, viscosity and can affect "removability". Urethane-based materials and esters are commonly used.

- Urethane Dimethacrylate (UDMA)
- Extended Urethane Dimethacrylates



#### Photoinitiators:

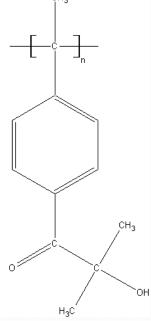
The "key factors" for the optimal photoinitiator (P.I.) package includes, type of P.I. or blend, amount of P.I., curing source and product application.

#### Examples:

- Phosphine oxides (depth of cure)
- Benzophenone derivatives (surface cure)
- Alpha-hydroxy ketones (surface cure)

## Additives, Pigments & Dyes:

UV nail gel systems must FDA-approved pigments. In the nail gel industry, the more colors the better.

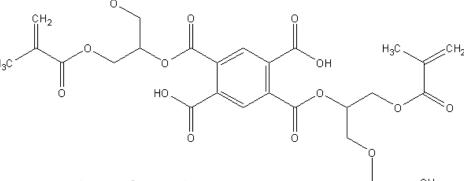




#### Additives, Adhesion Promoters:

Optimal bonding to the nail is hard to obtain. Enhancements must endure day-to-day impact but not adhere so strongly that, in the event of severe impact, the natural nail breaks as opposed to the enhancement.

- HEMA Maleate
- Pyromellitic Glycerol Dimethacrylate (PMGDM)





## Additives, Diluent Monomers:

Primary function to modify viscosity and reduce crosslink density.

#### **Examples:**

- Isobornyl Methacrylate
- Hydroxypropyl Methacrylate

## Additives, Crosslinkers:

Primary function to modify viscosity and increase crosslink density.

- Difunctional Acrylates
- Trifunctional Acrylates



## Additives, Flexibilizers:

These are generally comprised of high molecular weight, flexible molecules capable of enhancing toughness.

Example:

$$_{3}^{C}$$
  $_{CH_{2}}$   $_{NH}$   $_{H_{3}C}$   $_{CH_{3}}$   $_{NH}$   $_{O}$   $_{CH_{3}}$   $_{NH}$   $_{O}$   $_$ 

Low viscosity, extended urethanes

## Additives, Solvents:

An optional method for reducing viscosity and product wetting.

- Ethyl Acetate
- Butyl Acetate



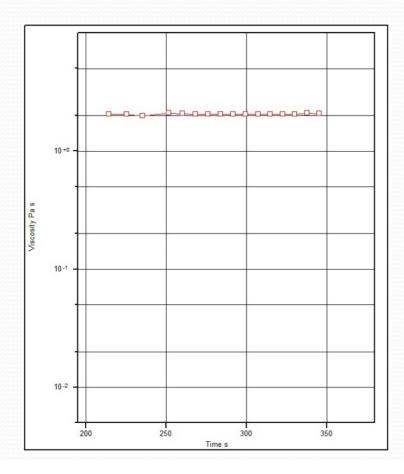


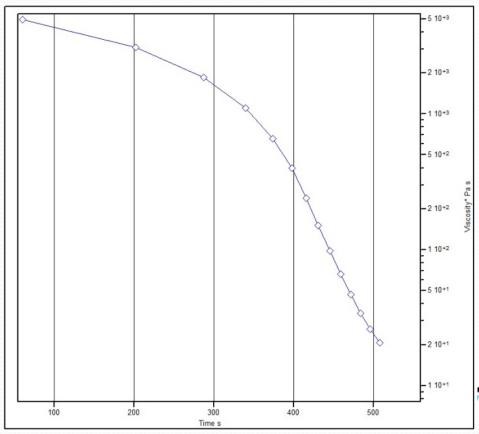
## Rheology:

Rheology modifiers can include various particle size silicas, and clays such as, hectorite, bentonite and kaolin.

Rheology Curve of an Unfilled Gel

Rheology Curve of an Filled Gel





## Summary:



- Overview
- Components
  - Base Resins
  - Photoinitiators
  - Additives
  - Rheology Modifiers



#### **Thank You**

Radtech UV & EB 2012

**Thomas Barclift** 

Esstech Inc.
48 Powhattan Avenue, Essington, PA 19029
Booth # 426